

# ASQ CQPA

**Certified Quality Process Analyst (CQPA)**

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# Latest Version: 6.0

## Question: 1

You are shifting your plant to an earthquake-prone location. You get plant foundations designed to absorb the earthquake shocks. What risk strategy are you adopting?

Response:

- A. Avoid
- B. Transfer
- C. Accept
- D. Mitigate

**Answer: D**

## Question: 2

One column in a data table is the gender of the employee (e.g. Male, Female, Undefined). What level of measurement is used here?

Response:

- A. Nominal
- B. Ordinal
- C. Interval
- D. Ratio

**Answer: A**

## Question: 3

Who in the organization is responsible for developing the Quality Plan?

Response:

- A. Shop Floor Workers
- B. Quality Department Manager
- C. Everyone in the organization
- D. Top Management

**Answer: D**

### Question: 4

The cost of conducting a quality system audit in the organization will fall under which of the following categories?

Response:

- A. Appraisal Cost
- B. Prevention Cost
- C. Internal Failure Cost
- D. External Failure Cost

**Answer: B**

### Question: 5

During which stage the team has high creativity, openness and trust, strong relationships?

Response:

- A. Forming
- B. Storming
- C. Norming
- D. Performing

**Answer: D**

### Question: 6

What kind of failure will occur for non-repairable products because of insufficient inspections performed during manufacturing?

Response:

- A. Burn-in
- B. Constant failure rate
- C. Wearout failures
- D. Catastrophic failures

**Answer: A**

### Question: 7

Which of the following standards would you use for the variable acceptance sampling?

Response:

- A. MIL-STD-105
- B. ANSI/ASQ Z1.4
- C. ANSI/ASQ Z1.9
- D. ISO 9001:2015

**Answer: C**

### Question: 8

A coin is tossed twice, what is the probability of getting one head and one tail in these two flips?

Response:

- A.  $1/2$
- B.  $1/4$
- C.  $3/4$
- D. 1

**Answer: A**

### Question: 9

When doing a manual calculation of the critical path, what is the indication that a task is on the critical path?

Response:

- A. The task has the longest duration estimate of any task in the project.
- B. The task float value is zero.
- C. If that task is on the path with the most number of tasks, it is a critical path task.
- D. The task has the maximum float.

**Answer: B**

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