Oracle

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Oracle Manufacturing Cloud 2026 Implementation Professional

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Question: 1

You create a work order, in which some of the operations have components with the Push supply type. While reporting material consumption on the Report Material Transaction page, you want the Push components to default whenever the operator selects Show Components. Which setup task must you perform in the Manage Plant Parameters section to achieve this?

A. Set Default Transaction Mode to Entered and Default Transaction Quantity to Work Definition.
B. Set Default Transaction Mode to Work Definition.
C. Set Default Transaction Mode to AIL
D. Set Default Transaction Mode to Entered.

Answer: B

Explanation:
To ensure that Push components are automatically defaulted when reporting material consumption on the Report Material Transaction page, you must configure the system to use the Work Definition as the default source for transactions.
Setting Default Transaction Mode to Work Definition ensures that the system automatically pulls the component list and quantities as defined in the work order or work definition when operators perform material transactions. This setting streamlines the material consumption process for Push supply type components.

Question: 2

Your client is planning to override the Plant Production Calendar with One or More Date-Effective Work Center Calendars. You need to explain the consideration when using the Override the Plant Production Calendar with One or More Date-Effective Work Center Calendars feature.
Which three statements are true when overriding the production calendar?

A. The Work Execution Work Area Infolets and Manage Production Exceptions page are based on the plant calendar and not on work center calendars.
B. While defining override calendars, you need to ensure that the date effective range for a work center calendar association can be overlapping and contiguous.
C. Even if there are override calendars, the lead time calculation in days for an item remains based on the plant calendar and not on work center calendars.

D. When the user executes search action in the Review Dispatch List page, if more than one work center are selected and if the start date or completion date is based on Shift-based search, then the operations are queried based on the shifts of the plant calendar only.
E. Supplier operations used in outside processing use the work center calendar in work order scheduling.

Answer: A, C, D

Explanation:
Overriding the plant production calendar with date-effective work center calendars provides flexibility in scheduling specific work centers with different operating hours. However, certain aspects of production planning and execution remain tied to the plant-level calendar. Here are the details:
Statement A: The Work Execution Work Area Infolets and Manage Production Exceptions page are based on the plant calendar and not on work center calendars – Even when work centers have their own calendars, the high-level overview and exception reporting remain based on the plant calendar.
Statement C: Lead time calculation in days for an item remains based on the plant calendar – Lead times are calculated using the plant calendar, regardless of work center-specific calendars, ensuring consistency in planning.
Statement D: Search actions in the Review Dispatch List page query operations based on the plant calendar shifts when multiple work centers are selected – For consistency in dispatching, the system references the plant calendar when shift-based search parameters are used across multiple work centers.
Incorrect Statements:
Statement B: Date-effective ranges for work center calendars should not overlap for accuracy in scheduling.
Statement E: Supplier operations in outside processing generally rely on the plant calendar for consistency unless explicitly configured otherwise.

Question: 3

A manufacturing plant works in two shifts of eight hours each. A Manufacturing user wants four units of a work center resource, R1, to be available during nonworking time, outside the regular shift on a particular day.
Which is the correct sequence of steps to create a resource exception on the Manage Work Center Resource Calendar page?

A. Click Inside the existing shift time on a specific date > Go to the Create Work Center page > Click the Resource Availability tab > Click the Add icon > Select R1 from the Resource dropdown list > Enter 4 in Default Units Available.
B. Click inside the existing shift time on a specific date > Go to the Actions menu > Select Create Resource Exception > Populate the Start and Duration Fields > Go to the Resource Availability region > Populate A units in the Default Availability column.

C. Click outside the existing shift time on a specific date > Go to the Actions menu > Select Create Resource Exception > Populate the Start and Duration fields > Go to the Resource Availability and Overrides region > Populate 4 units in the Availability Override column.
D. Click outside the existing shift time on a specific date > Go to the Create Work Center page > Click the Resource Availability tab > Click the Add icon > Select R1 from the Resource drop-

Answer: C

Explanation:
In Oracle Manufacturing Cloud, to make a resource (R1) available outside the regular shift for a specific day, you need to create a resource exception. This allows you to override the default shift schedule and make additional units of the resource available.
Click outside the existing shift time ensures that the exception applies to non-working hours.
Select Create Resource Exception from the Actions menu to initiate the exception.
Populate the Start and Duration fields to define the non-working period during which the resource will be available.
Enter 4 units in the Availability Override column to ensure that 4 units of resource R1 are made available for use during the exception period.

Question: 4

Which three entities must you set up in Oracle Manufacturing Cloud to create a work definition for an item that will be manufactured in-house?

A. Resources
B. Operations
C. Production line
D. Operation items
E. Manufacturing lead time

Answer: A, B, D

Explanation:
To create a work definition for an in-house manufactured item in Oracle Manufacturing Cloud, the following entities must be set up:
Resources: Resources such as machines, labor, or tools are required to define what is needed to execute each operation.
Operations: These represent the steps in the manufacturing process. Each operation can have multiple resources and associated work instructions.
Operation Items: These are the items consumed or used during the operation. They include the components and materials needed for production.
While Production Line (C) and Manufacturing Lead Time (E) are important for scheduling and capacity planning, they are not mandatory for creating a basic work definition.

Question: 5

A Manufacturing Engineer in a plant is creating an alternate manufacturing process for an item using its existing work definitions. After copying from the existing work definition, WD1, to the alternate work definition, WD2, the engineer finds that the operation items were not copied in the alternate manufacturing process WD2.
What is the reason for this?

A. Production Priority was not populated in the new WD2 during creation.
B. Item and Structure Name in the existing WD1 were retained in the new WD2 during creation.
C. Item and Structure Name were changed in the new WD2 during creation.
D. Start Date was not populated in the new WD2 during creation.

Answer: C

Explanation:
When creating an alternate work definition (WD2) by copying from an existing one (WD1), if the Item and Structure Name were changed during the creation of WD2, the operation items would not be copied. This is because operation items are tied to specific item structures. Changing the structure results in a disconnect between the original operation items and the new work definition.
Item and Structure Name are critical in ensuring that the operation items (components and materials) are transferred when copying work definitions. If these names are changed, the system does not assume the same items should be used.

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